

### CNC MILLING MACHINES TECHNICAL DATA

CNC MACHINE	Q.TY [n]	PALLET	PALLET DIMENSIONS [mm]	N° AXIS	X [mm]	Y [mm]	Z [mm]	LOAD [Kg]
RAMBAUDI RAMMATIC 700 C2	1			3	1400	690	600	2000
DMC 65 MONOBLOCK	1	1 PALLET EXC. 5 POSITIONS	500x500	5	735	650	560	3000
DMC 80 H	2	2 PALLET EXC. 2 POSITIONS	630x630	5	801	1001	1051	600
HERMLE C40	1			5	900	700	500	1400
DMU 105 MONOBLOCK	1			5	1130	1050	750	2500
DMC 1035V	1			3	1035	560	510	1000
MIKRON	1	1 PALLET EXC. 9 POSITIONS	500x500	5	800	800	550	5000
MIKRON	2	2 PALLET EXC. 20 POSITIONS	630x630	5	800	800	550	500
RAID XL FPT	1			3	1990	1300	800	3000
DMU 100U DUOBLOCK	1	1 PALLET EXC. 2 POSITIONS	1000x800	5	1000	1250	1000	2000
GROB 350T	1	MILLING+TURNING 1 PALLET EXC. 20 POSITIONS	400X400	5	565	555	365	270
GROB G550	1	1 PALLET EXC. 13 POSITIONS	630X630	5	800	1020	970	700

### MEASURING MACHINES TECHNICAL DATA

MACHINE	Q.TY [n]	ACCURACY	X [mm]	Y [mm]	Z [mm]	LOAD [Kg]
HEXAGON DEA GLOBAL	1	MPE=1,8+3XL/1000	900	1500	800	900
HEXAGON DEA SCIROCCO	1	MPE=14,5+5XL/1000	1500	1500	900	300
TOOLS PRESETTING ZOLLER VENTURION	1	± 0,002 mm	210		450	
PRESETTING MEASURE EQUIPMENT TAR-AL S300	1	Resolution: 0,001 mm Accuracy: U = 3 µm + L (mm) / 300				
PROFILOMETER MAHR Marsurf CD120	1	Z with reference to stick: 0,38mm (arm 350 mm) 0,19mm (arm 175mm) Z with reference to measurement system: 0,04mm	120		300	
ROUGHNESS TESTER MAHR M300C	1	Cut off: 0,25 x 5 0,8 x 5 2,5 x 5				
ROUGHNESS TESTER MAHR M1	1	Cut off: 0,25 x 5 0,8 x 5 2,5 x 5				